

# EVU (Std., Heat & Smoke & Restaurant Exhaust) Centrifugal Roof & Wall Exhausters

**OPERATION & MAINTENANCE** 

Revised: 08/24/15



# IMPORTANT! READ BEFORE PROCEEDING!

The information contained herein is, to the best of our knowledge, accurate and applicable for proper operation and installation of the specified equipment at the time this document entered service. Before proceeding, it is recommended that you check for a more current version of this Installation Operation Manual (IOM) on our website at www.johnsoncontrols.com.

Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

## INTRODUCTION & INSTALLATION

Designed for severe service removing foul air from industrial and commercial buildings, laboratory fume hoods. Housing and wheel constructed of aluminum; heat and smoke removal utilizes a steel wheel. Motor compartment externally cooled and located out of the discharge airstream. Power ventilators suitable for Restaurant Exhaust Appliances (YZHW) are accordingly labeled. Power ventilators suitable for smoke removal are accordingly labeled. These units require installation according to NFPA-96 standards, local codes and general practices. Up to Model 24B are available wall mounted (WEVU).

#### **RECEIVING AND HANDLING**

YORK® by Johnson Controls fans are carefully inspected before leaving the factory. When the unit is received, inspect the carton for any signs of tampering. Inspect the unit for any dam- age that may have occurred during transit and check for loose, missing or damaged parts. Mishandled units can void the warranty provisions. If units are damaged in transit, it is the responsibility of the receiver to make all claims against the carrier. YORK® by Johnson Controls is not responsible for damages incurred during shipment.

Avoid severe jarring and/or dropping. Handle units with care to prevent damage to components or finishes. If the unit is scratched due to mishandling, the protective coating may be damaged. Incorrect lifting may damage the fan and void the warranty.

#### **STORAGE**

Long term storage requires special attention. Store units on a level, solid surface, preferably indoors. If outside storage is necessary, protect the units against moisture and dirt by encasing the cartons in plastic or in some similar weatherproof material. Periodically inspect units and rotate wheels to spread bearing lubricant. Failure to rotate wheels results in reduced bearing life and may void the manufacturer's warranty. If the unit will be stored for an extended time, remove belts. Belts which remain under tension in a stationary position for extended periods are likely to have a reduced operating life.

#### **UNPACKING**

Place the carton in an upright position and remove the staples or use a sharp (knife edge) tool to carefully cut or scribe the sealing tape on both sides at the top of the carton. Open carton flaps. Remove any cardboard and wooden filler pieces, as well as loose components or accessories shipped with the unit.

Carefully remove the unit from the carton. Inspect the unit for any damage that may have occurred during transit and check for loose, missing or damaged parts.

#### **INSTALLATION**



When the unit is installed on a sloped roof, suitable footing and/or other safety devices must be provided around the ventilator for normal maintenance. Depending upon the site conditions, the hinging of the ventilator off the curb during maintenance should be either parallel to the roof

ridge or toward the roof ridge, but NOT away from the ridge.

NFPA-96 reccomends that dampers should not be installed when exhauster is used for the removal of smoke and grease laden vapors from commercial cooking equipment. Consult state and local codes for detailed requirements.

Note: For installation in high velocity hurricane zones, unit must be installed per instructions on page 5.

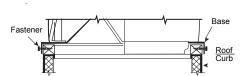


FIGURE 1: ROOF CURB INSTALLATION

#### **Dampers: Roof Mounting**

When required, install dampers prior to mounting the unit on the curb or frame. Dampers are sized to fit within the roof opening. Secure using standard hardware. If the damper is installed on the inside of the curb, a piece of wood may be required as a "spacer". Do not twist or distort the damper frame. Damper frame must be reasonably level on all sides. Check for free operation. If dampers are motor operated type, ascertain that proper voltage is applied on motor terminals.

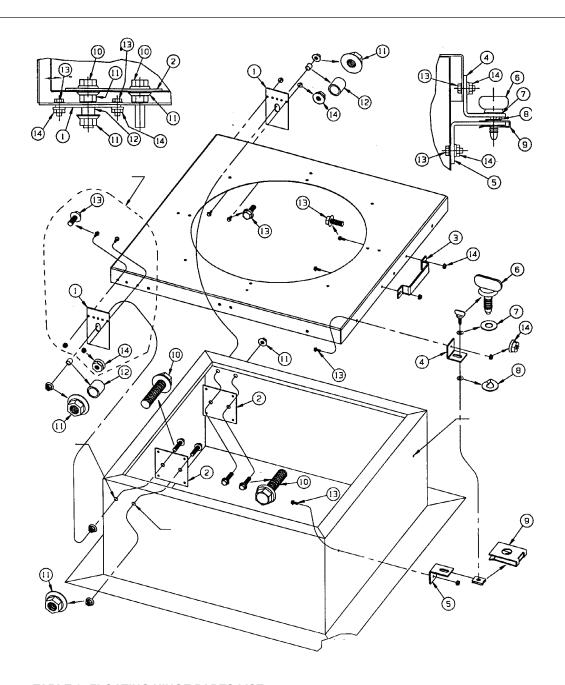
#### **Anchoring and Installing the Ventilator**

Roof mounting may be in accordance with the latest edition of NFPA-96 and local codes. If not specified by codes), secure unit to curb through pre-punched holes in the ventilator base vertical flange (see Figure 1 below).

In order to complete some installations, specifically kitchen exhaust, you will require an 18" high curb as well as a weather resistant junction box and hinge assembly.

Guy down large units installed in areas subject to high winds or unusual field conditions. If the installer removes any ventilator parts to facilitate installation or electrical connection, reassemble all parts by replacing all spacers, washers, nuts, bolts, fasteners and components exactly as they were found prior to removal. Draw all fasteners tight and secure.

# **INSTALLATION (CONTINUED)**



**TABLE 2: FLOATING HINGE PARTS LIST** 

Ref.#	Description			
1	Floating Hinge (2)			
2	Back Plate			
3	Lifting Angle			
4	Hold Down Lug (short)			
5	Bottom Lug (long)			
6	Thumb Screen			
7	Plastic Washer for Screw			

Ref.#	Description
8	Metal Hold Washer for Screw
9	Retaining Clip
10	3/8"-16 1 1/2 Whiz Bolt
11	3/8"-16 Whiz Nut
12	1/2-3/8 x 3/8 Lg. Bushing
13	10-32 x 1/2 Whiz Bolt
14	10-32 Whiz Nut

# INSTALLATION (CONTINUED) & POSITIONING AND RUNNING POWER LINES

#### **Floating Hinge Instructions**

- If any gasket is to be field installed, this should be completed before installing the floating hinge. If a grease collection box will be installed, it should be installed after installing the floating hinge, and not on either the hinge or handle sides of the unit.
- 2. If this item is provided, hardware is included. Review figure 2 for illustrations regarding this installation. Detailed instructions should be provided with the hinge kit, which are summarized below. The hinge kit instructions take precedence over these instructions.
- 3. Take back plate and position inside the pedestal to allow for the pedestal metal thickness, flush with both the top and rear vertical surfaces. Use this plate as a template to mark the hole locations. Drill two clearance holes. Do this for both sides of the pedestal.
- 4. Bolt both back plates in place INSIDE the pedestal. Slide bushing over the rear most back plate bolt.
- 5. Insert 2 bolts through prepunched holes on each side of the ventilator base.
- 6. Position the ventilator on top of the pedestal. Install the floating hinge by aligning the slotted hole over the bushing (on rear most bolt) and onto the two bolts on the ventilator base. Fasten with nuts and tighten. Install nut over bushing. The forward back plate bolt functions as a stop; nothing is attached to it.
- 7. Install the lift handle and hold down lugs to ventilator base through the pre-punched holes.
- 8. Using the hold down lug as a template, drill on both sides of the pedestal to install wing nut hardware. When installed, tighten firmly.

#### **Wall Mounting**

These fans are available with round bases to facilitate wall mounting through size 24B (WEVU), If installing these units, ensure the wall mounting surface is leak free. To assure weather tightness, coat the entire rear side (that portion which mates with the wall) of the mounting flange with a suitable caulking compound or an approved waterproof mastic sealer.

On masonry walls, attach the base flange with lead cinch type anchors and a non ferrous bolt. On sidings, use nonferrous lag bolts. Washers are recommended to be used under the bolt heads.

#### POSITIONING AND RUNNING POWER LINES

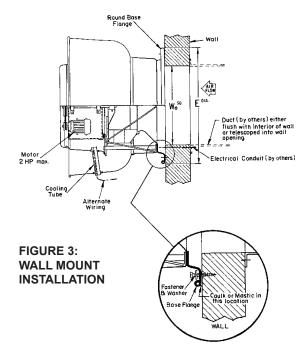
#### **Roof Mounting**

Power is normally brought from within the building through proper conduit lines and placed inside the curb. Feed power through the ventilator to the (disconnect switch or junction box) motor.

Wiring can be brought through the cooling tube from the outside; this is the method to be used for NFPA96, as well as smoke controll systems installations if an external disconnect junction box is not already provided.

#### **Wall Mounting**

Power is normally brought up from within the building through proper conduit lines to the wall opening, then fed to the (disconnect switch or junction box) motor. Wiring can be brought through the cooling tube from the outside; this is the method to be used for NFPA96 installations if an external disconnect junction box is not already provided.



Drive Type	Model	E DIA	Wo <sup>sq</sup>
	EVU08	24"	9"
Direct	EVU10-EVU13	24"	11 1/2"
Drive	EVU16	24"	16"
	EVU18	29 1/2"	20"
Belt Drive	EVU08B-EVU14B	27 1/4"	16"
	EVU16B-EVU18B	29 1/2"	20"
	EVU24B	35 7/8"	25"

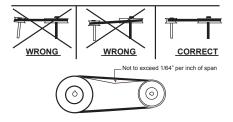
## START-UP AND OPERATION

#### START-UP AND OPERATION

Carefully inspect the unit before startup. All motor bearings should be properly lubricated and all fasteners should be securely tightened. Rotate centrifugal wheel by hand to insure free movement. Before placing hand on centrifugal wheel or belts, lock out the power source. Check all set screws and keys. Tighten when necessary. Check the condition of belts and the amount of tension prior to start up. DO NOT overtighten, as bearing damage will occur.

Recommended belt tension should permit deflection of 1/64" per inch of span. Exercise extreme care when adjusting belts as not to misalign pulleys. Any misalignment will cause a sharp reduction in belt life and can produce excess belt noise. (see Fig- ure 4). On units equipped with two groove pulleys, adjust all belts with equal tension.

FIGURE 4: PULLEY ALIGNMENT& TENSION



Belts must be adjusted after approx. 40 hours of operation.



Whenever belts are removed or installed, never force belts over pulleys without loosening motor first to relieve belt tension.

Make sure inlets and approaches to the unit are free from obstruction. To assure maximum air movement, make sure adequate supply air is available to ventilated space.

When power lines are brought up to the unit, provide a generous amount of slack to allow for motor adjustments and to permit movement of motor for belt tension adjustments. Ground motor adequately and securely. Protect power lines from sharp objects. Do not kink power line or permit it to contact hot surfaces, chemicals, grease or oil. Use only UL recognized electrical parts, rated for proper voltage, load, and environment.

Before putting fan into operation, complete the following check list:

- 1. Turn off and LOCK OUT the power source.
- 2. Make sure installation is in accordance with manufacturer's instructions.
- 3. Check and tighten all fasteners.
- 4. Spin centrifugal wheel to see if rotation is free.
- 5. Check all set-screws and keys: tighten if necessary.
- 6. Torqued set screws have a colored Torque Seal mark indicating the correct torque has been applied.
- 7. Check belt or direct drive coupling for alignment.
- 8. Check belt for proper belt tension.
- 9. Make sure there is no foreign or loose material in ductwork leading to and from fan or in the fan itself.
- 10. Properly secure all safety guards.
- 11. Secure all access doors to fan and ductwork.
- 12. Check line voltage with motor nameplate.
- 13. Check wiring.



On single phase motors, the terminal block must be set up in accordance with the name plate instructions and/or wiring diagram. This set up must match the line voltage. If the motor is multi-speed or multi-voltage, the winding leads must be grouped and connected as shown on the motor wiring diagram. The line voltage must

correspond with proper grouping of motor leads. The wiring diagram must be followed explicitly or serious motor or starter damage will occur.

Do not operate models from line frequencies higher than 60Hz + or -5% with standard motors.

The ventilator has been checked at the factory prior to shipment for mechanical noises. If mechanical noises should develop:

- 1. Check rotating component for adequate clearance and direction of rotation. See page 6 for the wheel alignment procedure. See top of plate for wheel direction.
- 2. Check proper belt tension and pulley alignment.
- 3. Check installation and anchoring.
- 4. Check fan bearings.
- 5. Check that cooling tube is in place and well sealed.

# START-UP AND OPERATION (CONTINUED)



Incorrect rotation overloads motor severely and results in serious motor damage. To change rotation of three phase units, interchange any 2 of the 3 line leads. On single phase units, change the terminal block set-up following the wiring diagram on the motor.

6. Check motor and bearing temperature for excessive heat.



Use care when touching the exterior of an operating motor. Modern motors normally run hot. They are designed to operate at higher temperatures. This is a normal condition but they may be hot enough to be painful or injurious to the touch.

If any problem is indicated, TURN OFF POWER TO UNIT IMMEDIATELY. Lock out the electrical supply, check carefully for the cause of the trouble and correct as needed. Even if the fan appears to be operating satisfactorily, shut down after a brief period and check all fasteners, set screws and keys for tightness.

During the first eight (8) hours of operation, check the fan periodically for excessive vibration or noise. At this time, also check motor input current and motor bearing temperatures to insure that they do not exceed manufacturer's recommendations. After eight hours of satisfactory operation, shut down the fan and lock out the electrical power to check the following items and adjust if necessary:

- 1. All set-screws, keys and fasteners.
- 2. Belt alignment.
- 3. Belt tension.

#### RECOMMENDED LUBRICANTS

Manufacturer	Product	Temperature Range
BP	LG-#P-1	
Gulf	Gulfcrown EP-1	Below 32°F
Imperial Oil	Unirex EP-1	(0°C)
Shell	Alvania R-1	
ВР	Energrease, MPMK11	
Gulf	Gulfcrown EP-2	
Imperial Oil	Unirex EP-2	32°F to 150°F
Shell	Alvania R-3	(0°C to 66°C)
Sun Oil	Sun Prestige 42	
Texaco	Regal AFB2	

## **MAINTENANCE**

#### **MAINTENANCE**

Do not attempt maintenance on the fan until the electrical supply has been completely disconnected. If a disconnect switch has not been provided, remove all fuses from the circuit and lock the fuse panel so they cannot be accidentally replaced.

Lubrication is a primary maintenance responsibility. Check all bearings periodically. Inspect belts for tightness. If the fan is installed in a corrosive or dirty atmosphere, periodically clean the centrifugal wheel, inlet, motor housing and other moving parts.

#### **Fan Shaft Lubrication**

Fan shaft bearing pillow blocks are furnished in either the pre lubricated sealed for life type or the greasable type. The prefabricated type requires no servicing for 7 to 10 years of normal use. Follow the lubricating schedule recommended by the factory. This practice should not supersede any safety considerations.



Use low pressure grease guns only. High pressure guns tend to blow out or unseat bearing seals, leaving the bearing open to collect grime, dust and foreign particles.

#### **Lubrication Schedule**

Always follow the bearing manufacturer's recommended lubrication schedule. If none is available use the following general schedule.

- 1. Under average conditions where ambient temperatures do not exceed 120°F, lubrication is required 1 to 2 times a year.
- 2. Under dirt laden atmosphere where there is a temperature range of 120°F to 150°F, lubrication is required from 3 to 6 times a year.
- Under extreme temperature conditions and extremely dirty atmospheres, lubrication should be scheduled at least once or twice a month.
- 4. Belt drive units maximum temperature should not exceed 160°F. Direct driven models have temperature range stamped on motor.

#### **Motor Lubrication**

In general, standard motors are furnished with pre lubricated, sealed-for-life ball bearings which require no lubrication for 7 to 10 years of normal service. Where motors have been ordered with grease-able bearings, these bearings are factory lubricated and require no attention for one year under normal conditions. If grease relief fittings are provided, remove them when performing maintenance to allow grease to flow out. Whenever possible, apply grease while the motor is running. This practice should not supersede any safety considerations. DO NOT OVER GREASE, as most lubricants deteriorate motor windings, thereby reducing motor life.

#### **GUARDS**

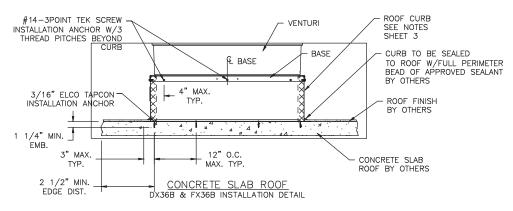
All fans have moving parts which require guarding in the same way as other moving machinery.

Where the fan is accessible to untrained personnel or the general public, use maximum safety guards, even at the cost of some performance loss. Unprotected fans located less than 7' above the floor also require guarding as specified in the Occupational Safety and Health Act (OSHA). YORK® by Johnson Controls strongly recommends the use of guards on all exposed non ducted fans, ceiling and wall mounted.

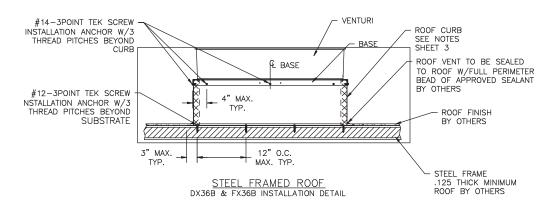
Centrifugal fans may be connected directly to ductwork which will prevent contact with the internal moving parts, but when the inlet or outlet is exposed, install a suitable guard.

# **MAINTENANCE (CONTINUED)**

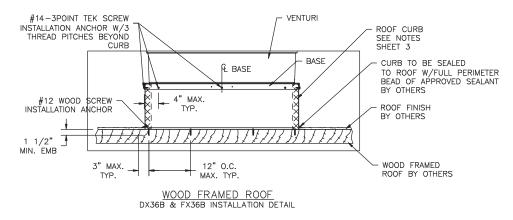
#### TYPICAL CONCRETE SLAB ROOF INSTALLATION



#### TYPICAL STEEL FRAMED ROOF INSTALLATION

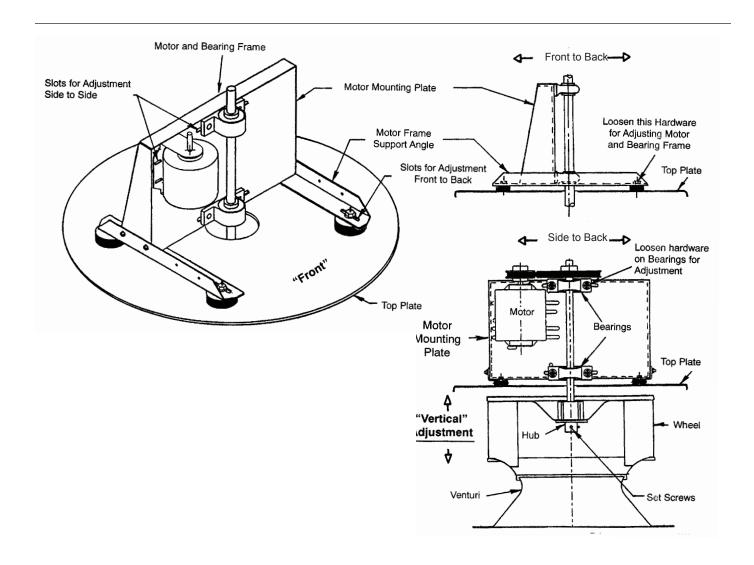


#### TYPICAL WOOD FRAMED ROOF INSTALLATION



Installation Notes: All four sides of curb and base are anchored identically. Curb notes: 18 gauge galvanized steel minimum, maximum height 18".

# **MAINTENANCE (CONTINUED)**



**FIGURE 5: WHEEL ALIGNMENT** 

The wheel position is preset at factory and must rotate freely. However, movement may occur due to rough handling prior to installation and relaignment may be necessary. If field correction is required follow these procedures:

- 1. If "Front to Back" adjustment is required, loosen both motor frame support angles (four nuts), relocate frame and retighten.
- 2. If "Side to Side" adjustment is required, loosen both bearings(four nuts), relocate and retighten.
- 3. If "Vertical" adjustment is required, loosen both set screws on the wheel hub (accessible from the bottom side of the unit), raise or lower the wheel and retighten.

## PARTS REPLACEMENT

#### **TYPICAL PARTS**

Replace parts with components which duplicate original parts correctly. Incorrectly sized shafts, belts, pulleys, etc. can damage the fan.

Spare or replacement parts and prices are available upon request. Please supply the following information: Factory Order Number, Customer's Name and Order Number and Date. If this information is not available, furnish a complete description of the part required. Names of parts are shown on page 7. To order motors provide the HP, RPM, voltage, phase, hertz and type of enclosure.

#### **DIRECT DRIVE PARTS LIST**

Item	Description	Item	Description
1	Hood Apron	13	Motor
2	Hood Top	14	Cooling Tube
3	Top Plate	15	Clig. Tube Gasket
4	Brace	16	Bushing
5	Conduit Pipe	17	Screen Clip
6	Base Venturi	18	Acorn Nut
7	Base (Round for WEVU)	19	1/4 - 20 Nut
8	Discharge Apron	20	Clip
9	Apron Venturi	21	Gasket
10	Wheel	22	Cotter Pin
11	Wire Clip	23	Drain Spout
12	Screen (Optional)	24	Down Spout

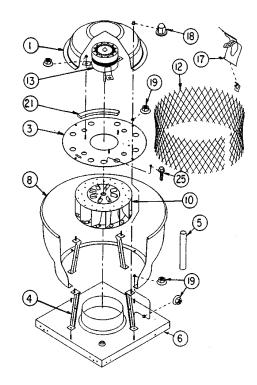


FIGURE 6: EVU08RS, 10RS, 11RS, 11Q

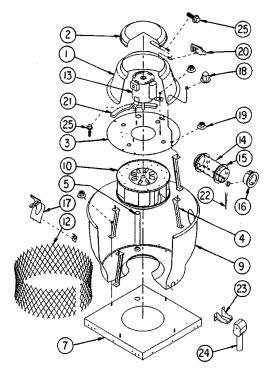


FIGURE 7: EVU13RSV, 13Q

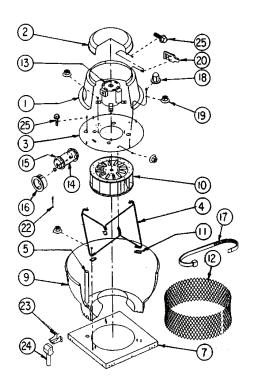


FIGURE 8: EVU16RSV, Q1, Q2

# PARTS REPLACEMENT (CONTINUED)

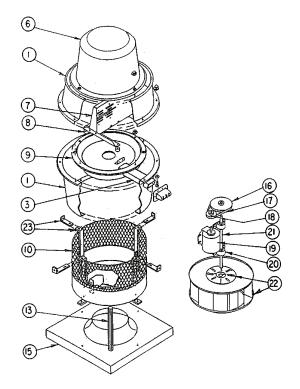


FIGURE 10: MEVU50B

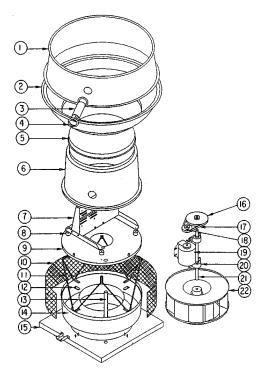


FIGURE 9: EVU08B - EVU36B

All dimensions are in inches.

#### **DIRECT DRIVE PARTS LIST**

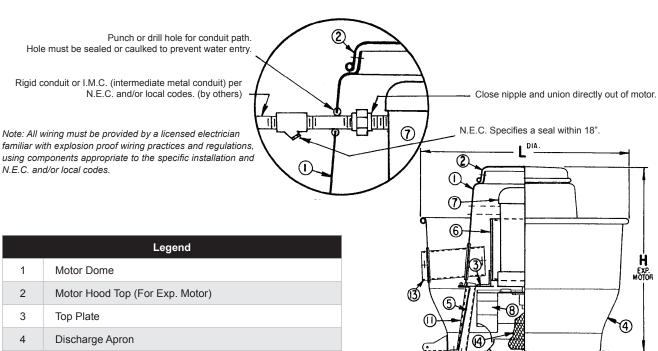
Item	Description
1	Wind Band (2pcs. MEVU50B)
2	Discharge Apron
3	Cooling Tube
4	Cooling Tube Gaskets
5	Motor Hood Lid
6	Motor Hood
7	Motor & Bearing Frame
8	Anti-Vibration Mounts
9	Top Plate
10	Bird Guard (Optional)
11	Support Wires
12	Support Wire Mounting Clips
13	Conduit Guide
14	Venturi
15	Base (Round for WEVU)
16	Fan Pulley
17	Belt
18	Motor Pulley
19	Motor
20	Bearings
21	Shaft
22	Centrifugal Wheel
23	Main Fastening Braces

Direct Drive Models						
Fan Size	8	10	11	13	16	
Base Dimensions	18.5"	18.5"	18.5"	18.5"	20.5"	

Fan Size	Base Dimensions
08B	24.75
10B	24.75
12B	24.75
13B(H)	24.75
14B	24.75
16B	28.50
18B(H)	28.50
24B(H)	33.50
30B	36.50
36B	44.50
50B	59.00
19	Motor

<sup>&</sup>quot;E"= (outside curb dimension should be 1" similar than inside fan base dimension)

# DIRECT DRIVE - EXPLOSION PROOF MOTOR SPUN ALUMINUM CENTRIFUGAL ROOF EXHAUSTER



5 Structual Support Braces 6 Motor Mounting Plate 7 Motor (Exp. Motor) Centrifugal Fan Wheel with Cooling Vanes 9 Spun Venturi 10 Mounting Base Conduit Guide (Not for Exp. Motor) 11 12 Drain Spout (Models EVU13 and EVU16) Cooling Tube (Models EVU13 and EVU16) 13 14 Aluminum Bird Screen (Optional)

Material: Spun Aluminum Housing

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SQ. INSIDE BASE

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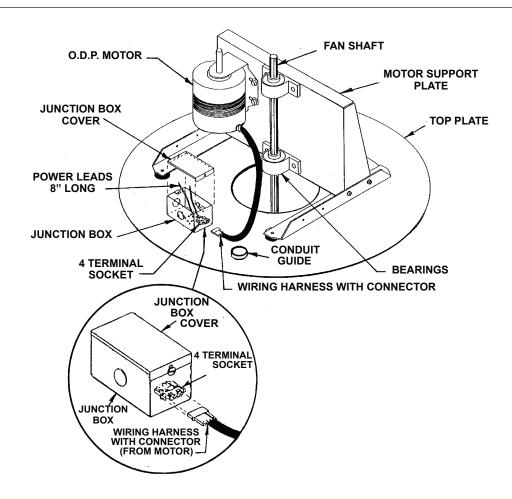
#### **Dimensional Data**

	EVU08Q	EVU10Q	EVU11Q	EVU13Q	EVU16Q
L DIA.	25	25	25	25 1/2	30 1/2
H EXP.MOTOR	18	19	19	19	26 716
E †sq.	18 1/2	18 1/2	18 1/2	18 1/2	20 1/2
Ro <sup>sq</sup> .	9	11 1/2	11 1/2	11 1/2	16 1/4

 $<sup>\</sup>dagger$  Outside dimension of curb should be 1 1/2 less than e" dimension. All dimensions in inches.

# **WIRING HARNESS - DISCONNECT DEVICE**

## O.D.P. MOTORS (ITW HARNESS) 115/220 SINGLE PHASE



#### **ELECTRICAL CONNECTIONS**

Connect motor per nameplate to correct power supply. Install all wiring, protection, and grounding in accordance with National Electrical Code and local requirements. Follow all local electrical and safety codes, as well as the National Electrical Code (NEC) and the Occupational Safety and Health Act (OSHA).

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#### WIRING INSTRUCTIONS

Caution: When bringing power lines up, power MUST be off.

- 1. Bring power lines up to motor compartment thru conduit guide.
- 2. Remove junction box cover so that power leads are exposed.
- 3. Remove one knock-out, attach connector and run power lines from source into junction box.
- 4. Terminal socket has two 8" long pigtails already stripped. Make connection to power lines using proper size wire nuts and fold wires back into box.
- 5. Replace junction box cover and secure in place with screw.
- 6. Plug harness connector (from motor) into terminal socket at end of junction box. Unit is now ready to test.

# TROUBLESHOOTING CHECKLIST

Symptom		Possible Cause(s)		Corrective Action
	1. Defective	e or loose motor bearings.	1.	Replace motor with same frame size, RPM, HP.
	2. Ventilato	r base not securely anchored.	2.	Reset properly.
Excessive	3. Loose or	unbalanced wheel/propeller.	3.	Tighten screws, remove build-up, balance wheel/propeller.
Noise	4. Misaligne	ed pulleys or shaft.	4.	Correct alignment.
	5. Loose or	damaged wheel/propeller.	5.	Replace wheel/propeller.
	6. Wheel ru	inning in wrong direction.	6.	Reverse direction.
	1. Blown fu	se or open circuit breaker.	1.	Replace fuses or circuit breaker.
Fan	2. Loose or	disconnected wiring.	2.	Shut off power and check wiring for proper connections.
Inoperative	3. Defective	e motor.	3.	Repair or replace motor.
	4. Broken b	pelts.	4.	Replace belts.
	1. Open ac	cess doors or loose sections of ducts.	1.	Check for leakage.
	2. Clogged	filters.	2.	Clean or replace filters.
Insufficient Airflow	3. Operatio	n in wrong direction.	3.	Correct rotation of wheel.
Airilow	4. Insufficie	ent make-up air direction.	4.	Add make-up fan or louver opening.
	5. Fan spee	ed to low.	5.	Speed fan up by adjusting variable pitch pulley on motor shaft.
Water Leaking	1. Fan insta	alled with slope in the wrong direction.	1.	Slope should be fitted in the direction of the drainage opening
into Ductwork		drain spout.	2	or grease collection box and drain spout.
or Collection of Grease	<ol><li>Cooling t</li></ol>	tube or motor dome top removed.	2. 3.	Clean drain spout.  Install new cooling tube with gasket and dome top.
Under Fan	4. Grease of	container full.	4.	Empty grease box.
	1. Belt slipp	nane	1.	Adjust tension or replace bad belts.
		age or under voltage.	2.	Contact power supply company.
		n in wrong direction.	3.	Reverse direction of motor.
		vn fan by opening variable pitch.	4.	Fan speed too high pully on motor shaft.
Motor Overheating		motor (service factor 1.0, low ambient	5.	Replace motor with correct one, NEMA service factors (1.15 or higher) with 40 degrees ambient.
	6. Blocked	cooling tube or leaky gasket.	6.	Remove blockage and seal cooling tube in place.
	7. Insufficie	ent airflow to kitchen good fan operating on d with kitchen in full operation.	7.	Check airflow under hood and adjust kitchen equipment output.
	8. Undersiz	red motor.	8.	Check motor ratings with catalog speed and air capacity chart.

Note: Care should be taken to follow all local electrical, safety and building codes. Provisions of the National Electric Code (NEC), as wells as the Occupational Safety and Health Act (OSHA) should be followed.

All motors are checked prior to shipment. If motor defects should develop, prompt service can be obtained from the nearest authorized service station of the motor manufacturer while under warranty. Exchange, repair or replacement will be provided on a no charge basis if the motor is defective within the warranty period. The YORK® by Johnson Controls representative in your area will provide a name and address of an authorized service station if requested.

WARNING: Motor guarantee is void unless overload protection is provided in motor wiring circuit.

